

## 1. Identification

Product Identifier: **SpeedCure Countertop Pro Resin**  
 Use: Component for Mold Making and Casting. For Industrial/Professional use only.  
 Manufacturer: Polytek Development Corp  
 55 Hilton Street, Easton, PA 18042  
 Phone Number: 800-858-5990 (8am to 6:30pm EST)  
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887  
 E-mail: [sds@polytek.com](mailto:sds@polytek.com)

## 2. Hazards Identification

### GHS Classification:

Skin Irritation – Category 2  
 Eye Irritation – Category 2A  
 Skin Sensitization – Category 1  
 Specific Target Organ Toxicity – Repeated Exposure Category 2  
 Hazardous to the Aquatic Environment – Acute/Chronic Category 2

Label Elements: Warning



### Hazard Phrases

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H401 Toxic to aquatic life.  
 H411 Toxic to aquatic life with long lasting effects.

### Precautionary Phrases

P260 Do not breathe fumes, vapors or mists.  
 P264 Wash hands thoroughly after handling.  
 P272 Contaminated work clothing should not be allowed out of the work area.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves and eye protection.  
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P319 Get medical help if you feel unwell.  
 P333 + P317 If skin irritation or rash occurs: Get medical help.  
 P337+P313 If eye irritation persists: Get medical advice or attention.  
 P362+P364 Take off contaminated clothing and wash before reuse.  
 P391 Collect spillage.  
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

**Supplemental Information:** Read and understand the hazard information on curative before using.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Epoxy Resin	25068-38-6	80-90
Alkyl (C12-14) glycidyl ether	68609-97-2	0-10
UV Additive	Proprietary	0-10
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists.

**Inhalation:** Remove person to fresh air. Get medical attention if symptoms develop or persist.

**Ingestion:** Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

**Most Important Symptoms/Effects:** May cause an allergic skin reaction.

**Indication of Immediate Medical Attention/Special Treatment:** Get medical attention if symptoms develop or persist.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing.

## 6. Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency

**Procedures:** Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment. Dispose of in accordance with applicable local and federal environmental laws and regulations.

## 7. Handling and Storage

**Safe Handling:** Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** For Defoamer:

OSHA PEL 50 ppm TWA  
 ACGIH TLV 20 ppm TWA, 50 ppm STEL

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory Protection:** If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety glasses/goggles.

**Other Protective Measures:** Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be

available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

## 9. Physical and Chemical Properties

**Appearance:** Liquid  
**Odor:** Epoxy  
**Odor Threshold:** No data available  
**pH:** No data available  
**Melting Point:** No data available  
**Boiling Point:** No data available  
**Flash Point:** >205°F  
**Evap. Rate:** No data available  
**Upper/Lower Flammability Limits:** No data available  
**Vapor Pressure:** No data available  
**Vapor Density:** No data available  
**Relative Density:** 1.15  
**Solubility:** No data available  
**Partition Coefficient: n-octanol/Water:** No data available  
**Auto-Ignition Temp:** No data available  
**Decomposition Temp:** No data available  
**Viscosity:** 10,000-12,000 cps

## 10. Stability and Reactivity

**Reactivity:** Not normally reactive.  
**Chemical Stability:** Stable under recommended conditions. After prolonged storage, may crystallize.  
**Possibility of Hazardous Reactions:** Masses of  $\geq 1$  lb (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.  
**Conditions to Avoid:** Avoid excessive heat.  
**Incompatible Materials:** Avoid contact with strong oxidizing agents, acids, alkalis, amines, mercaptans.  
**Hazardous Decomposition Products:** Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye irritation.  
**Skin Contact:** Causes skin irritation. May cause an allergic skin reaction.  
**Inhalation:** Vapors from heated product may cause respiratory irritation.  
**Ingestion:** No data available.  
**Chronic Health Effects:** May cause an allergic skin reaction.  
**Acute Toxicity Values:** Not acutely hazardous.  
**Respiratory Sensitization:** Components are not respiratory sensitizers.  
**Skin Sensitization:** Causes allergic skin reaction.  
**Germ Cell Mutagenicity:** Components are not mutagens.  
**Carcinogenicity:** Components are not carcinogens.  
**Reproductive Toxicity:** Components are not reproductive toxins.  
**Specific Target Organ Toxicity:** May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological Information

**Ecotoxicity:** Toxic to aquatic life with long lasting effects. Do not release into waterways.  
**Persistence and Degradability:** Not readily biodegradable.  
**Bioaccumulative Potential:** Low potential to bioaccumulate in aquatic organisms.  
**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Do not dump to ground, sewers, or watercourses. Dispose according to local, state and federal regulations.

For U.S.: Upon disposal, this product is not a RCRA hazardous waste (per 40 CFR 261).

## 14. Transport Information

**DOT:** Non-Bulk packages (<882lb or <119gal) are not regulated for transport.  
Bulk packages: UN3082, Environmentally hazardous substance, liquid, n.o.s. (epoxy resin), 9, III, MARINE POLLUTANT.  
**IATA/IMDG:** UN3082, Environmentally hazardous substance, liquid, n.o.s (epoxy resin), 9, III, MARINE POLLUTANT  
Excepted from IATA and IMDG regulations if shipped in quantities of 5L (1.32 gal) or less. (See IATA A197 and IMDG 2.10.2.7)  
**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**  
**CERCLA 103 Reportable Quantity:** Components are not subject to this reporting requirement. Some states have more stringent reporting requirements.  
**SARA TITLE III**  
**Section 311/312:** Acute and Chronic Health  
**Section 313 Toxic Chemicals:** This product contains no chemicals subject to SARA Title III Section 313 reporting requirements.  
**Section 302 Extremely Hazardous Substances (TPQ):** None  
**EPA Toxic Substances Control Act (TSCA) Status:** All components in this product are listed on TSCA.  
**STATE REGULATIONS:**  
**California Proposition 65: WARNING:** This product can expose you to chemicals including Epichlorohydrin, which is known to the State of California to cause cancer and/or reproductive harm.  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.  
**Recommended Uses and Restrictions:** Mold making and casting.  
**SDS Revision Notes:** GHS Format: January 12, 2024; Updated: May 17, 2024  
**Disclaimer:** The information contained herein is considered accurate; however, Polytek® makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.